



LUBRICATE ALL SEALS WITH CLEAN
HYDRAULIC OIL PRIOR TO ASSEMBLY.
DO NOT USE SILICONE BASED LUBRICANTS.



No.	QTY	PART No.	DESCRIPTION	Std Seal Kit	FKM Seal Kit	Spring Kit	NOTED
N/A	N/A	46100015	SPRING KIT				NOTED
N/A	N/A	6V200105	SEAL KIT, FKM				NOTED
N/A	N/A	46000025	SEAL KIT, STANDARD	NOTED			
6	1	39V53001	WIPER, PRESS-IN, (1/4)	X	X		
5	1	82030502	GLAND, THRD CYL, 980 LB				
4	1	48010502	PISTON, CYL, TB, 4.4KN, 19 STRK				
3	1	39010012	SEAL, BEVEL, 5/16 X 3/32 X 1/2	X	39V10012		
2	1	23312010	SPRING, COMPRESSION			X	
1	1	23002004	RETAINING RING, SPIRAL, INTL	X	X	X	

PARTS LIST



VEKTEK, INC.
1334 E. SIXTH AVE. P.O. BOX 625
EMPORIA, KS. 66801 U.S.A.

ASSEMBLIES AFFECTED

PARTS LIST, ASSY, CYL, TB, 4.4KN, 19 STRK, SA

42001010

42001010F

SIZE
A

MPL2077

REV
L

SHEET 1 OF 1

L	4030	RELEASE	JDW	02/17/20
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	BUSH	DRAWING STATUS: Released		
DATE:	06/28/95	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

FORM FEG035_PL_ASIZE, REV. B